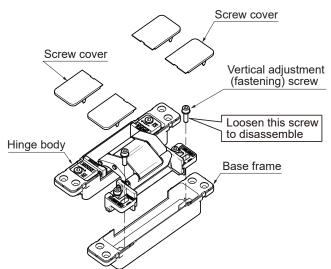


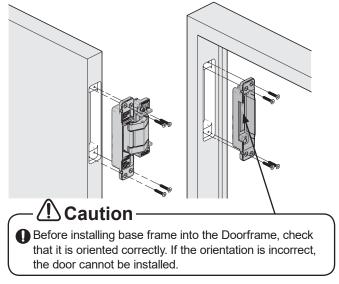


INSTALLATION PROCEDURE

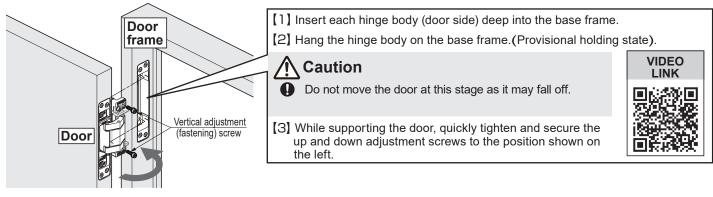
Disassembly of Hinge



2 Installing Hinge to Door and Doorframe



3 Hanging Door



ADJUSTING DOOR POSITION

Door

frame

123

023

Vertical adjustment screw(Upper side)

(Removable)Recommended

tightening torque:4.9N·m

Depth adjustment screw

Recommended tightening torque:4.9N·m

Vertical adjustment screw(lower side)

(Removable)Recommended

tightening torque:4.9N·m

Forward

Backward

1 mm

Left

2 mm

Door

Caution

Up

3 mm

Down

3 mm

4 Horizontal adjustment screw

Right

3 mm

1 mm

% The arrows should point in the direction of adjustment when the door is closed.

● - ● is the order of adjustment. Please put a supporting spacer under the door when adjusting it. There are two adjustment screws on one hinge.

Vertical adjustment

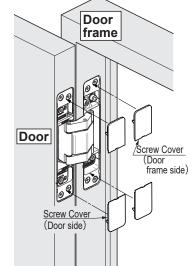
- Loosen the adjusting screw one turn.
- 2 Lifted the door to the correct height.
- 3 Finally, secure the adjusting screw.

Horizontal adjustment

Rotate the adjustment screw to the correct position.

Depth adjustment

6 Loosen the adjusting screw one turn and secure it in the optimum position.



Attaching the Screw Cover

When adjusting the horizontal position, turn the two screws a little, by the same amount. The hinge may be broken if you keep turning one screw only. If you turn the adjustment screw to the right beyond the adjustment range, the parts will protrude, and the cover won't fit, and if you turn it further, the door will come off.
Do not remove the depth adjustment screw. The door may fall and cause injury.

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